# Smart Sensors zs Series

2D CMOS Laser Type

High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.



# **ZS-HL Series**

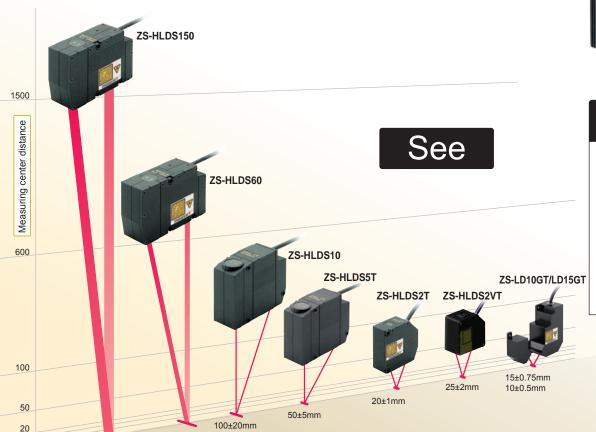
More P.6

Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

•Range of models with measuring center distance of 20 to 1,500 mm.

600±350mm

- Achieves maximum resolution of 0.25 μm.
- •Maximum response speed of 110 μs.
- Parallel output supported.



# Highly Advanced Sensing Fu



# Record

# Data Storage Unit ZS-DSU zs-DSU

Ideal for ZS Series Data Logging

Enables onsite high-speed logging of data in external memory (compact flash card) for the Sensor Controller or Multi-Controller.

Effective for building traceability systems, statistical process control (SPC), and much more.

High-speed sampling rate: 150 µs Powerful support for logging data using various trigger functions.

More P.18

# Control

# Multi-Controller zs-MDC Enables full application of Sensor Controller information.

Transfers data between multi-connected Sensor Controllers and performs high-speed multiprocessing.

Connects to up to nine Sensor Controllers.

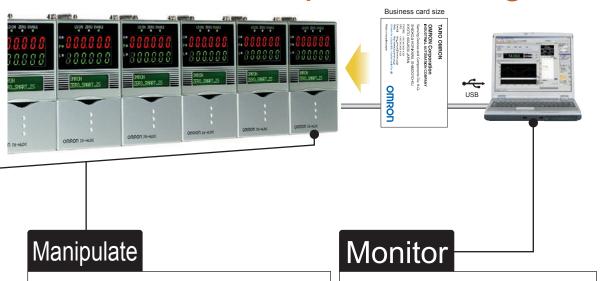
More P.17

15

1500±500mm

Advanced technology is carried

# nctions in a Compact Package



# Sensor Controllers zs-hldc/ldc

Enable maximum sensing performance with fully digital processing.

Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

Business card size
USB provided as a standard feature.

More P.12

# SmartMonitor

Professional zs-sw11E V3

Setting Software for the ZS Series

Meets a wide range of logging needs.

Supports high-speed simultaneous multichannel waveform graphs.

Excel macros provided for simple analysis.

More P.19

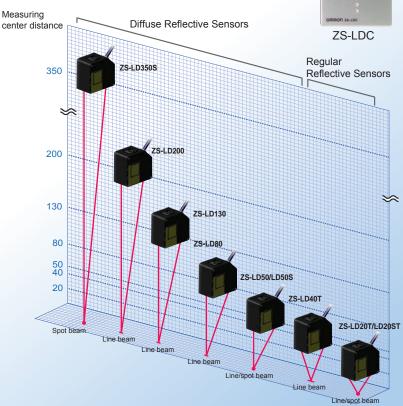
# **ZS-L Series**

More P.14

Standard Sensors Most Suitable for a Variety of High-precision Displacement Measurements, Including Spot Detection, Wide-range Detection, and Long-distance Detection.

● Beam Shapes
Spot and line beam selection.

● Wide Range of Products
Long-range, middle-range, and short-range models.



# **Main Applications**

# **High Performance** Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements



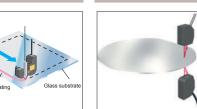
### ZS-LD10GT/LD15GT

Ideal for measuring

dispenser nozzle gaps

when applying sealer.

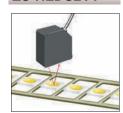
and controlling



Ideal for measuring the thickness of silicone or compound semiconductor wafers in polishing and testing

processes.

# ZS-HLDS2T ZS-HLDS2VT



Ideal for measuring the potting resin height for electronic components.

# ZS-HLDS5T



Ideal for measuring liquid gasket (FPIG) application amounts. Prevents defects such as insufficient seal

# ZS-HLDS10



Ideal for confirming positioning and repeatability accuracy of XY stages.

# ZS-HLDS60



Ideal for level detection for liquid crystal coaters and PDP fluorescent substances.

### ZS-HLDS150



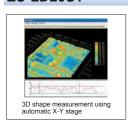
Protruding objects and steps can be measured from a distance for measurement objects that cannot be accessed easily.

# **Standard** ZS-L Series



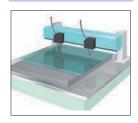
# Standard Sensors Ideal for a Variety of High-precision Displacement Measurements, Including Spot Detection, Wide-range Detection, and Long-distance Detection

# ZS-LD20ST



Ideal for measurements requiring discrimination between minute parts or fine shape repeatability.

# ZS-LD40T



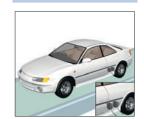
Ideal for measuring glass thickness and nozzle gaps when coating glass with resist or sealer.

# ZS-LD50/LD80



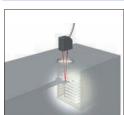
Ideal for measuring the warp of resin blades in copy machine toners.

### **ZS-LD200**



Ideal for checking the precision of door installations.

### **ZS-LD350S**



Ideal for checking the flatness of robot arms that transport wafers in load ports.

Advanced technology is carried

# Applications by Industry

# **Automobile and Automotive Parts**



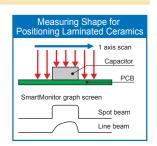




# **Electronic Components**

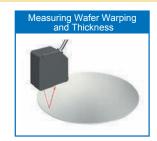






### Semiconductors







Household Appliances and Audio-visual







# LCDs and PDPs







# Rubber, Resin, and Film







# High-performance Sensors

High grade

# ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

Advanced sensing technology packed into the best Sensor Head for the highest sensing precision



Advanced technology is carried

# All Models Are Class 2 Lasers.

2D CMOS Laser Image Sensing Element

The three basics of sensing precision, speed, and sensitivity
- can be balanced because
ideal measurement settings can
be made for light reception
area.

Extremely Sensitive Lenses

 $\pm 0.05\%$  FS Linearity (ZS-HLDS2T)

Unique OMRON algorithms reduce detection error to improve workpiece measurement accuracy.

High

precision

High Resolution at  $0.001~\mu m$  (ZS-LD10GT)

OMRON's digital sensing technology achieves unbelievably high resolution.

Extreme stability

Very high

resolution

Super-high-speed Sampling at 110 μs

 $(ZS-HLDS\square\square/LD\square\square)$ 

You get exact sensing with superior workpiece following performance. CMOS high-speed data reading accurately catches moving workpieces inline.

# **Extreme Stability**

# Ideal Size and Stability

Head Size

**Digital Sensing** 

Totally reliable measurements

with completely digital sensing.

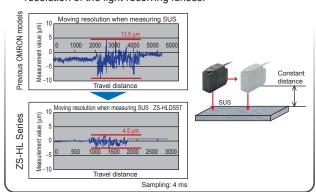
Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



# **Superior Moving Resolution**

Increased Lens Resolution

Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and resolution of the light receiving lenses.



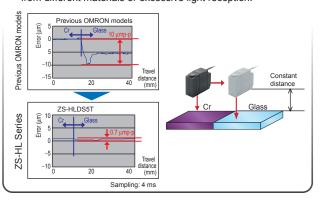
# Reduced Error for Different Materials

High

speed

2D CMOS

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.



# High-performance Sensors

High grade

# **ZS-HLDS5T/HLDS10**Detect Essentially Any Object

Reduced Variation in Linearity between Different Objects, and Linearity Determines Measurement Accuracy.

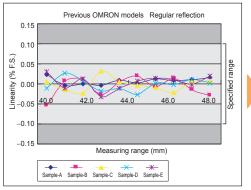
Makes it easier to introduce a variety of detection objects.

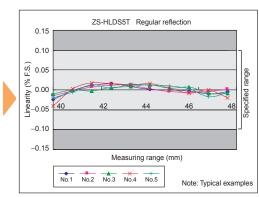




Model	ZS-HLDS10		
Measuring center distance	100±20 mm		
Resolution	1 μm		
Linearity	±0.1%F.S.		
Beam shape	$60~\mu\text{m} \times 3.5~\text{mm}$		

# Linearity Characteristic





Measuring Car Body Widths (ZS-HLDS10)

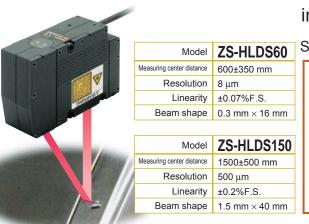


Manage trends by measuring widths of each car model.

# **ZS-HLDS60/HLDS150**

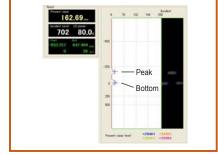
# A Long Range That Handles Essentially Any Installation Site

First 1,500 mm long range sensing in the industry enables measurement of previously impossible points.



Simple Long-distance Step Measurement





Peak/bottom measurement

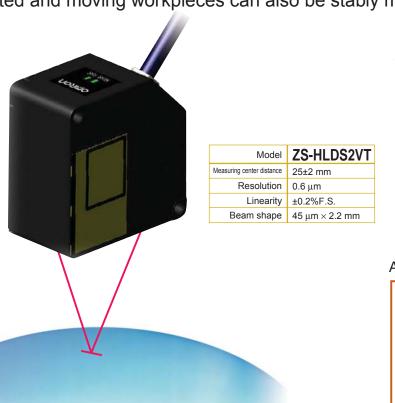
Note: This function may not be applicable in bright surrounds.

Advanced technology is carried

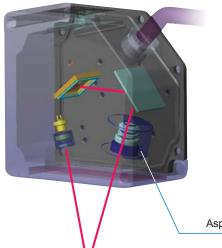
# **ZS-HLDS2VT NEW**

# Ideal for Measuring the Height and Thickness of Transparent Objects

Tilted and moving workpieces can also be stably measured.



A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regular-reflective workpieces.



Aspherical lens (newly developed)

# Angle Characteristics



# High-performance Sensors

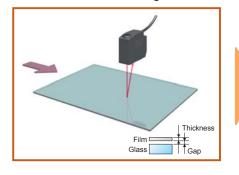
# ZS-HLDS2T/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

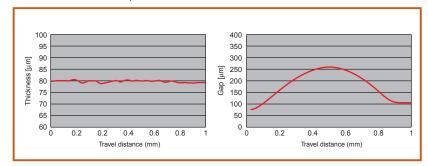
Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision



Model	ZS-HLDS2T
Measuring center distance	20±1 mm
Resolution	0.25 μm
Linearity	±0.05%F.S.
Beam shape	$20~\mu m \times 1~mm$

Simultaneous Measuring of Touch Panel Film Thickness and Gap





Simultaneous measurement of transparent object thickness and gap

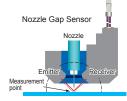
An unbelievable stationary measurement precision of 0.25 µm, the highest in this product class.

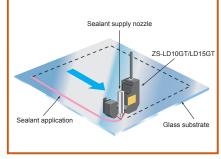


### Ideal for Measuring Nozzle Gaps!

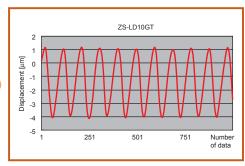
- Reduced pattern influence for moving measurement, the best in the moving resolution industry.
- Possible to match nozzle drip point and measurement point then measure.
- Sensor Head with separate light emission and reception in one unit to create nozzle

Model	ZS-LD10GT/LD15GT
Measuring center distance	10±0.5 mm/15±0.75 mm
Resolution	0.25 μm
Linearity	±0.1%F.S.
Beam shape	$25\times 900~\mu m$







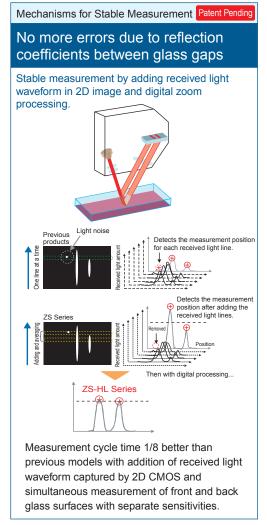


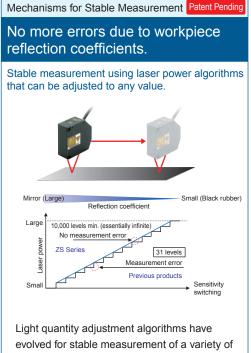
Measures amplitude undulations of 5  $\mu$ m.

Advanced technology is carried

# **Technology**

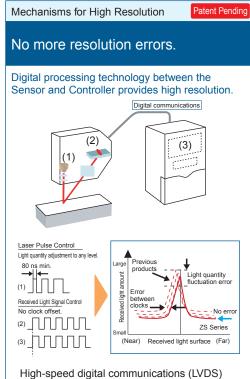
With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.



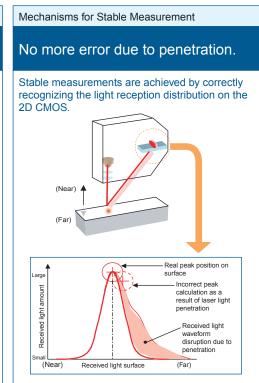


measurement objects.

Even if the workpiece status changes suddenly, the sensitivity can compensate at any level so there is no measurement error from sensitivity switching.



used between Sensor and Controller. Image signal stabilizes because the clock error between the control signal from the Controller and the light reception device disappears. Optimum light quantity adjustment is possible with laser power algorithms that can be adjusted to any level, which facilitates super high resolution.



Real surface displacement detected by eliminating penetration effects for PCBs, plastic, and other workpieces penetrated by laser light.

# High-performance Sensors

High grade

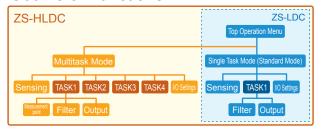
# Sensor Controllers **ZS-HLDC** (Multitasking)

Enables maximum sensing performance with fully digital processing and multitasking functions.

A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.

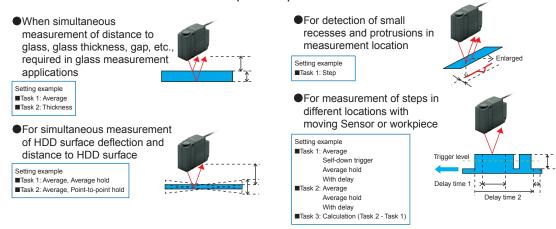


# **Outline of Functions**



# High-performance Sensing (Multitasking)

### Simultaneous Measurement and Output of Up to 4 Features



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



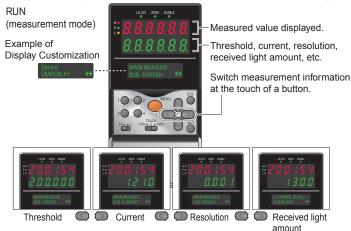
Improved Total Cycle Time with 1-second High-speed Bank Switching

Advanced technology is carried

# Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

### Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.

Patent Pending



Panel Mounting Adapter (Option, Sold Separately)

# Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



# Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





# **ZS-LDC**Single Task Controller

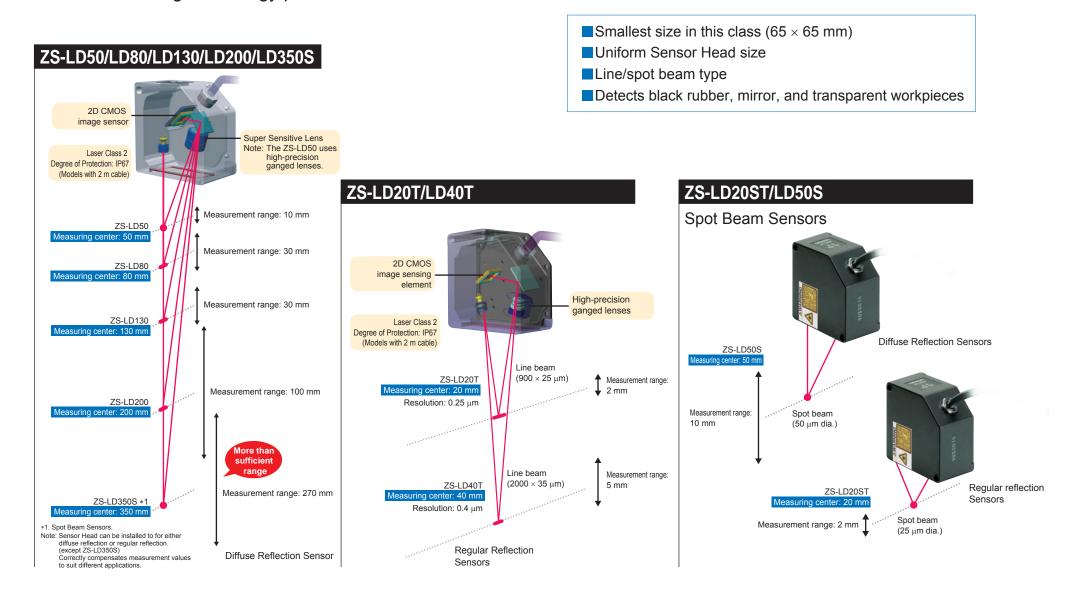
Simple Operation Reasonable Price

# Standard Sensors

Standaro

# ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



Advanced technology is carried

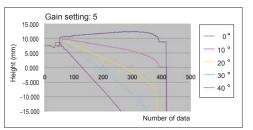
# Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

# ZS-LD80

Measuring the Shape of Black Resin Workpieces

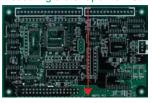


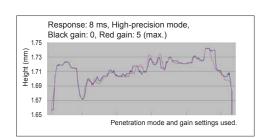


Complete measurement data will be obtained at angles of up to 40°.

# ZS-LD50

Measuring the Shape PCB Surfaces





PCB shapes can be measured without burs or waveform disruptions.

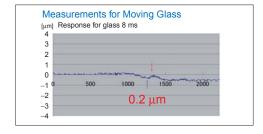
# Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

# ZS-LD40T



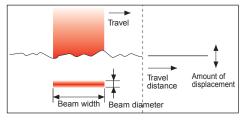


Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

# Line Beam Sensors for Emphasis on Stable Measurement

Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

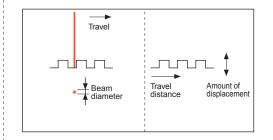
Ideal for stable measurements that do not rely on the surface of the target workpiece.



Line Beam sensors	ZS- LD20T	ZS- LD40T	ZS- LD50	ZS- LD80	ZS- LD130	ZS- LD200
Beam diameter	25 μm	35 μm	60 μm	60 μm	70 μm	100 μm
Beam width	0.9 mm	2 mm	0.9 mm	0.9 mm	0.6 mm	0.9 mm

# Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



Spot Beam sensors	ZS-LD20ST	ZS-LD50S	ZS-LD350S
Beam width	25 μm dia.	50 μm dia.	240 μm dia.

# Easy Sensing with an HMI That Couldn't Be Easier to Use

- Just select High-precision Mode to stably measure black rubber.
- Just select Penetration Mode to stably measure PCBs or black resin.

### Set Sensing Directly

FUN (setting mode)

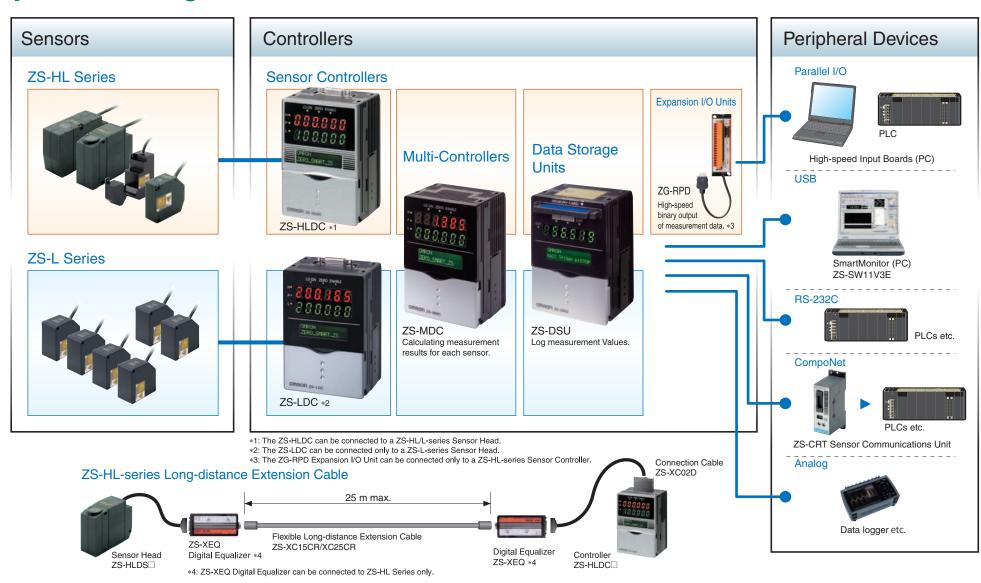


Direct setting with function keys.

# Expansion Units

Enhancing unit

# **System Configuration**



Advanced technology is carried

# Multi-Controller **ZS-MDC**

# Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

### High-speed Connections for Up To 9 Controllers

See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

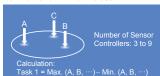
Sampling speed with 3 Controllers connected: 110  $\mu$ s, Sampling speed with 9 Controllers connected: 380  $\mu$ s Note: When using communications commands.



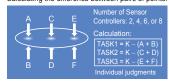
### Processing Enabled by the Multi-Controller

### Flatness Calculations

Calculating the difference between the maximum and minimum values.

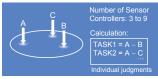


# Multipoint Thickness Calculations Calculating the difference between pairs of points.



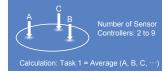
### Reference Step Calculations

Calculating the difference between a reference point (A) and other points.



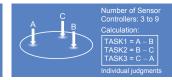
### Average Height Calculations

Calculating the average surface height.



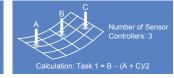
### Relative Step Calculations

Calculating the difference between all points.



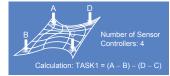
### Warp Calculations

Calculating warping of selected sides



### **Twisting Calculations**

Calculating twisting between opposing sides.



### User-set Calculations

Formulas can be flexibly set.





Multi-calculations of Data

Multipoint measurement

High-speed data transfer

# **Expansion Units**

Enhancing unit

# Data Storage Unit zs-psu

# Logging Software for Onsite Installed



Multipoint data collection

Traceability

**Changeover Unit** 

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus.

Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

- High-speed sampling rate: 150 μs max.
- Powerful support for logging data using various trigger functions.

Config-	Number of connectable Controllers	10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)		
uration	Connectable Controllers	ZS-HLDC□, ZS-LDC□, ZS-MDC□		
	Data resolution	32 bits		
Perform- ance	Sampling rate	Shortest high-speed logging mode (One-shot Mode) *1     Long-term logging mode (Repeat Mode) *2     Sampling period: 10 ms to 1 h (at 1-ms intervals)		
	Trigger functions	Start and end triggers can be set separately. External trigger/data trigger (self-trigger) Time triggers		
Functions	Other functions	External bank function     Alarm output function     Saved data format customization function     Time function (timestamps)		
Software (included)		CSV file generation Software     Excel macros for simple analysis     (Equivalent to software provided with SmartMonitor Professional.)		

\*1) For One-shot Mode

Connected to ZS-LDC

Number of channels	Min. sampling interval	Longest logging time		
1	150 μs	10 min		
2	200 μs	6.5 min		
4	350 μs	5.5 min		
9	650 μs	4.5 min		

Typical examples

\*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

• Example for 64-MB Memory Card

- Example is	n o i mb momory ouru	
Number of channels	Min. sampling interval	Longest logging time
1	10 ms	20 h
2	10 ms	10 h
4	10 ms	5 h
9	10 ms	2 h
		To a book a consequent

Typical examples



Data Storage Unit

ZS-DSU

· Connected to ZS-MDC

Number of channels	Min. sampling interval	Longest logging time	
1	350 μs	20 min	
2	400 μs	12 min	
4	500 μs	8 min	
9	700 μs	5 min	
		Topical accounts	

Typical examples

Advanced technology is carried

# Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

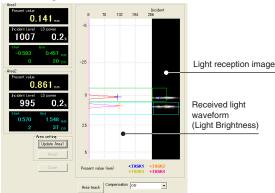
Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis.

Easy Settings Using USB.

# More Powerful Setting Support

The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms.

Received Light Monitor

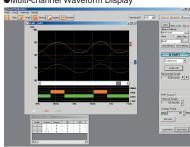


# High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.

Multi-channel Waveform Display



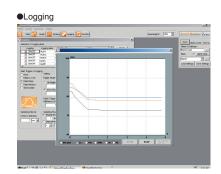
# Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results.

The fastest sampling interval is 500 us (see note).

Note: Data may be skipped, depending on the computer system.

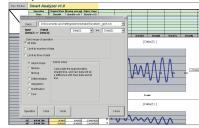
Use a computer that meets the recommended system requirements.



# Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations.

Analysis





SmartMonitor Professional

OS: Windows 10 (32-bit/64-bit version) Windows 7 (32-bit/64-bit version)

Windows XP (Service Pack3 or higher, 32-bit version)

CPU: Intel Pentium III 1 GHz or faster (2 GHz min. recommended.) Memory: 1 GB min.

Available hard disk space: 50 MB min.

Display screen: 1,024 × 768 dots min., 16 million colors min.

Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and multi-channel waveform drawing functions.

SmartAnalyzer Macro Edition

USA and other countries.

For Microsoft Excel Macro Programming Microsoft Excel 2000 or later required.

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# Ratings and Specifications

Specification

# Ordering Information Smart Sensor

ZS-HL-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
	20+1 mm	Line beam	1.0 mm × 20 um	0.25 μm	2 m	ZS-HLDS2T 2M
Regular Reflective	20±1111111	Line beam	1.0 ππ × 20 μπ	0.23 μπ	0.5 m	ZS-HLDS2T 0.5M
Models		2 m	ZS-HLDS2VT 2M			
ouolo	23±2 IIIII	Line beam	2.2 mm × 45 μm	0.6 μm	0.5 m	ZS-HLDS2VT 0.5M
	50±5 mm	Line beam	1.0 mm × 30 μm	0.25 μm	2 m	ZS-HLDS5T 2M
					0.5 m	ZS-HLDS5T 0.5M
Diffuse	100+20 mm	Line beam	3.5 mm × 60 μm	1	2 m	ZS-HLDS10 2M
Reflective	100±20 IIIII	Line beam	3.5 mm x 60 mm	1 μm	0.5 m	ZS-HLDS10 0.5M
Models	600±350 mm	Line beam	16 mm × 0.3 mm	8 μm	2 m	ZS-HLDS60 2M
	600±350 IIIII	600±350 mm Line beam 16	10 111111 × 0.3 111111		0.5 m	ZS-HLDS60 0.5M
	1500.500	Linebeen	40 45		2 m	ZS-HLDS150 2M
	1500±500 mm   Line beam   4	40 mm × 1.5 mm	500 μm	0.5 m	ZS-HLDS150 0.5M	

Note: Refer to the table of ratings and specifications for details.

ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
	10±0.5 mm	Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD10GT 2M
Regular Reflective					0.5 m	ZS-LD10GT 0.5M
Models	15±0.75 mm	5 mm Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD15GT 2M
Models	13±0.73 11111				0.5 m	ZS-LD15GT 0.5M

Note: Refer to the table of ratings and specifications for details.

ZS-L-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note)	Cable length	Model
		Line beam	900 × 25 μm	0.25 μm	2 m	ZS-LD20T 2M
	20+1 mm	Line beam	300 λ 25 μπ	0.20 μπ	0.5 m	ZS-LD20T 0.5M
Regular	201111111	Spot beam	25 μm dia.	0.25 μm	2 m	ZS-LD20ST 2M
Reflective Models		Opor beam	25 μπ αια.	0.25 μπ	0.5 m	ZS-LD20ST 0.5M
Models					4 m	ZS-LD40T 4M
	40±2.5 mm	Line beam	2000 × 35 μm	0.4 μm	2 m	ZS-LD40T 2M
					0.5 m	ZS-LD40T 0.5M
	50±5 mm	Line beam	900 × 60 μm	0.8 μm	2 m	ZS-LD50 2M
		20 000			0.5 m	ZS-LD50 0.5M
		Spot beam	50 μm dia.	0.8m	2 m	ZS-LD50S 2M
				0.0 μπ	0.5 m	ZS-LD50S 0.5M
Diffuse					2 m	ZS-LD80 2M
Reflective	80±15 mm	Line beam	900 × 60 μm	2 μm	1 m	ZS-LD80 1M
Models				0.8 μm 0.8 μm 1 μm 2 μm 1 μm 2 μm	0.5 m	ZS-LD80 0.5M
	130±15 mm	Line beam	eam 600 × 70 μm	3 μm	2 m	ZS-LD130 2M
	130±13 11111	Line beam			0.5 m	ZS-LD130 0.5M
	200±50 mm	Line beam	900 × 100 μm	5 μm	2 m	ZS-LD200 2M
	200±30 mm				0.5 m	ZS-LD200 0.5M
	350±135 mm	Cnot boom	240m dia	20 μm	2 m	ZS-LD350S 2M
	330±135 IIIII	Spot beam	240 μm dia.	20 μπ	0.5 m	ZS-LD350S 0.5M

Note: No. of samples to average: 128 when set to High-precision Mode.

### ZS-HL-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
:08008 :00000	24 VDC	NPN outputs	ZS-HLDC11
	24 400	PNP outputs	ZS-HLDC41

### ZS-L-series Sensor Controllers

Shape	Supply voltage	Control outputs	Model
= 288388 - 288388	24 VDC	NPN outputs	ZS-LDC11
	24 VDO	PNP outputs	ZS-LDC41

### Multi-Controllers

Shape	Supply voltage	Control outputs	Model
-202000	24 VDC	NPN outputs	ZS-MDC11
	24 VDC	PNP outputs	ZS-MDC41

### Data Storage Units

Shape	Supply voltage	Control outputs	Model
**************************************	NPN outputs	ZS-DSU11	
ament com	24 VDC	PNP outputs	ZS-DSU41

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# Accessories (Sold Separately)

### Controller Link Unit

Shape	Model
N. Colombia	ZS-XCN

### Panel Mount Adapter

Shape	Model	
	ZS-XPM1	For 1st Controller
<b>&gt;</b> >	ZS-XPM2	For expansion (from 2nd Controller on)

### RS-232C Cables

Connected to	Model	Qty
Personal computer (2 m)	ZS-XRS3	1
PLC/PT (2 m)	ZS-XPT3	1

### Extension Cables for Sensor Heads

Cable length	Model	Qty
1 m	ZS-XC1A	1
4 m	ZS-XC4A	1
5 m	ZS-XC5B (*1, *2)	1
8 m	ZS-XC8A	1
10 m	ZS-XC10B (*1)	1

- \*1. Up to two ZS-XC B Cables can be connected. (22 m max.)
- \*2. A Robot Cable (ZS-XC5BR) is also available.

### Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1

### Logging Software

Name	Model
SmartMonitor Professional	ZS-SW11V3E

### Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model
	NPN outputs	ZG-RPD11-N
• •	PNP outputs	ZG-RPD41-N

### CompoNet-compatible Sensor Communications Unit.

Shape	Model
T BB	ZS-CRT

### Memory Cards

Model	Capacity
HMC-EF283	256 MB
HMC-EF583	512 MB

### Quick Reference for Extension Cable Connections

E	xtension Cable		Senso	or Head	Con	troller	D. W. L.
Model	Length	Bend resistant	ZS-LD□ ZS-HLDS2V	ZS-HLDS2/ -HLDS5/-HLDS10/ -HLDS60/-HLDS150	ZS-LDC□	ZS-HLDC□	Remarks
ZS-XC1A	1m		0	0	0	0	
ZS-XC4A	4m		0	0	0	0	Only one Extension Cable can be used.
ZS-XC8A	8m		0	0	0	0	
ZS-XC5B	5m		0	0	0	0	Up to two Extension Cables can be used.
ZS-XC10B	10m		0	0	0	0	(The maximum length is 22 m.)
ZS-XC5BR	5m	0	0	0	0	0	
ZS-XC15CR	15m	0		0		0	A ZS-XEQ Digital Equalizar and ZS-XC02D
ZS-XC25CR	25m	0		0		0	Digital Equalizar Connecting Cable are requied.

# Ratings and Specifications

### ZS-HL/L-series Sensor Controllers

Item Model			ZS-HLDC11/LDC11 ZS-HLDC41/LDC41				
No. of samples to ave	erage		1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096				
Number of mounted Sensors			1 per Sensor Controller				
	Connection method	d	Serial I/O: connector, Other: pre-wired (Standard cable length: 2 m)				
	Serial I/O USB 2.0		1 port, Full Speed (12 Mbps max.), MINI-B				
	Serial I/O	RS-232C	1 port, 115,2	00 bps max.			
		Judgment	HIGH/PASS/LOW 3 outputs HIGH/PASS/LOW: 3 outputs				
External interface		output	NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	PNP open collector, 50 mA max., residual voltage 1.2 V max.			
External interlace	Output	Linear	Selectable from 2 types of output, voltage or	current (selected by slide switch on bottom).			
		output	Voltage output: −10 to 1	10 V, output impedance: 40 $\Omega$			
		·	• Current output: 4 to 20	mA, maximum load resistance: 300 $\Omega$			
	Inputs	Laser OFF, ZERO reset timing,	ON: Short-circuited with 0 V terminal or 1.5 V or less	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.			
	inputs	RESET	OFF: Open (leakage current: 0.1 mA max.)	OFF: Open (leakage current: 0.1 mA max.)			
Functions			Display: Measured value, threshold value, voltage/current, received light amount, and resolution/terminal block output *2  Sensing: Mode, gain, measurement object, head installation  Measurement point *1: Average, peak, bottom, thickness, step, and calculations  Filter: Smooth, average, and differentiation  Outputs: Scaling, various hold values, and zero reset  I/O settings: Linear (focus/correction), judgments (hysteresis and timer), non-measurement, and bank (switching and clear) *2  System: Save, initialization, measurement information display, communications settings, key lock, language, and data load  Task: ZS-HLDC□1: Single task or multitask (up to 4)  ZS-LDC□1: Single task				
Status indicators			HIGH (orange), PASS (green), LOW (orange), LDC	ON (green), ZERO (orange), and ENABLE (green)			
Segment display		Main digital	8-segment red LED, 6 digits				
Segment display		Sub-digital	8-segment gree	n LEDs, 6 digits			
LCD			16 digits x 2 rows, Color of characters: green	n, Resolution per character: 5 x 8 pixel matrix			
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
Octung inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supply voltage	9		21.6 V to 26.4 VDC	C (including ripple)			
Current consumption	1		0.5 A max. (when Sens	sor Head is connected)			
Ambient temperature			Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Degree of protection			IP20 (IEC60529)				
Materials			Case: Polycarbonate (PC)				
Cable length			2 m				
Weight			Approx. 280 g (excluding packi	ing materials and accessories)			
Accessories			Ferrite core (1),	instruction sheet			

<sup>\*1.</sup> Can be used with ZS-HLDC□1 when Multitask Mode selected. \*2. Terminal block output is a function of the ZS-HLDC□1.

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# Ratings and Specifications

### ZS-HL-series Sensor Heads

Item	tem Model		ZS-HLDS2T ZS-HLDS2VT		ZS-H	LDS5T	ZS-HLDS10		ZS-HLDS60	ZS-HLDS150		
Applicable Contro	ollers		ZS-HLDC series									
Optical system	Optical system		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Diffuse reflection		
Measuring center	r distance	20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1500 mm		
Measuring range		±1 mm	±1 mm	±2 mm	±5 mm	±4 mm	±20 mm	±16 mm	±350 mm	±500 mm		
Light source			Visible se	emiconductor laser (	wavelength: 650 nm	ı, 1 mW max., JIS Cl	ass 2)		Visible semiconductor laser (waveleng	gth: 658 nm, 1 mW max., JIS Class 2)		
Beam shape							Line beam					
Beam diameter *	1	1.0 mm	× 20 μm	2.2 mm × 45 μm	1.0 mm × 30 μm		$3.5~\text{mm} \times 60~\mu\text{m}$		16 × 0.3 mm (at 500 mm)	40 × 1.5 mm (at 1,500 mm)		
Linearity *2		±0.05	5%F.S.	±0.2%F.S.		±0.19	%F.S.		±0.07%F.S. (250 to 750 mm), ±0.1%F.S. (750 to 950 mm)	±0.2%F.S.		
Resolution *3		0.25 μm (No. of samp	oles to average: 256)	0.6 μm (No. of samples to average: 128)	0.25 μm (No. of san	mples to average: 512)	1 μm (No. of samp	les to average: 64)	8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm)	500 μm (No. of samples to average: 64)		
Temperature cha	racteristic *4	0.01%	F.S./°C	0.1%F.S./°C				0.01%	F.S./°C			
Sampling cycle				110 μs	(High-speed Mode	), 500 μs (Standard I	Mode), 2.2 μs (High-	precision Mode), 4.4	μs (High-sensitivity Mode)			
	NEAR indicator			· ·	· ·			•	e inside the measuring range.			
LED Indicators	NEAT Indicator		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.										
				Flasnes w	when the measurement target is outside of the measuring range or when the received light amount is insufficient.							
Operating ambier	nt illumination		Illumin	Illumination on received light surface: 3000 lx or less (incandescent light)  Illumination on received light surface: 1000 lx or less (incandescent light)  Illumination on received light surface: 1000 lx or less (incandescent light)  Illumination on received light surface: 1000 lx or less (incandescent light)								
Ambient tempera	ture				Opera	ting: 0 to 50°C, Stora	ge: -15 to 60°C (wit	th no icing or conder	sation)			
Ambient humidity	1					Operating and stora	age: 35% to 85% (wi	th no condensation)				
Degree of protect	tion *5	IP	P64	IP67	Cable	length 0.5 m: IP66, c	able length 2 m: IP6	7		IP66 *6		
Materials						Case: Alumi	num die-cast, Front	cover: Glass				
Cable length		0.5 n	n, 2 m	2 m				0.5 m	, 2 m			
Weight	Weight		Approx. 350 g				Approx. 600 g		Approx. 800 g			
Accessories		Laser labels (1 each for JI ferrite cores (4), insure loc	, ,,	Laser labels (1 each for JIS/EN), ferrite cores (2), insure locks (2), instruction sheet		Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (4), insure locks (2), instruction sheet						

- \*1. Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.
- \*2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece. The following options are available.

Model	Diffuse reflection	Mirror reflection
ZS-HLDS2T	SUS block	Glass
ZS-HLDS2VT		Glass
ZS-HLDS5T	White alumina ceramic	Glass
ZS-HLDS10	White alumina	ceramic
ZS-HLDS60/HLDS150	White alumina ceramic	

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph.

The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

Model	Diffuse reflection	Mirror reflection
ZS-HLDS2T	SUS block	Glass
ZS-HLDS2VT		Glass
ZS-HLDS5T	White alumina ceramic	Glass
ZS-HLDS10	White alumina	ceramic
ZS-HLDS60/HLDS150	White alumina ceramic	

- \*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)
- \*5. Protection structure of connector area is IP40.
- \*6. Ask your OMRON representative about Sensor Heads with IP67 protection.

# Ratings and Specifications

### ZS-L-series Sensor Heads

Item	Model	ZS-LD20T		ZS-LD20ST		ZS-LD40T		ZS-LD10GT	ZS-LD15GT		
Applicable Contro	ollers					ZS-HLDC/L	DC Series				
Optical system Regular reflection Diffuse reflection			Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection			
Measuring center	distance	20 mm	6.3 mm	20 mm	6.3 mm	40 mm	30 mm	10 mm	15 mm		
Measuring range		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm		
Light source					Visible semico	onductor laser (wavelen	gth: 650 nm, 1 mW max	, JIS Class 2)			
Beam shape		Line I	peam	Spot	beam			Line beam			
Beam diameter *	1	900×	25 μm	25 μr	n dia.	2000 ×	35 μm	Approx. 25	× 900 μm		
Linearity *2						±0.19	6 FS				
Resolution *3		0.25	iμm	0.25	μm	0.4	μm	0.25 μm	0.25 μm		
Temperature char	acteristic *4	0.04%	FS/°C	0.04%	FS/°C	0.02%	FS/°C	0.04%	FS/°C		
Sampling cycle				110 μs (Hig	h-speed Mode), 500 με	s (Standard Mode), 2.2	ms (High-precision Mod	le), 4.4 ms (High-sensitivity Mode)			
	NEAR indicator			Lights near th	ne measuring center dis	stance, and closer than	the measuring center d	istance inside the measuring range.			
LED Indicators	NEAR IIIdicator			Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.							
LED indicators	FAR indicator			Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.							
	FAN IIIulcaloi			Flashes when	the measurement targe	et is outside of the meas	suring range or when the	e received light amount is insufficient.			
Operating ambier	nt illumination				Illumination of	on received light surface	: 3000 lx or less (incand	lescent light)			
Ambient temperat	ture				Operating: 0 t	o 50°C, Storage: -15 to	60°C (with no icing or c	condensation)			
Ambient humidity		Operating and storage: 35% to 85% (with no condensation)									
Degree of protection *5 Cable length 0.5 m: IP66, cable length 2 m: IP67				IP40							
Materials Case: Aluminum die-cast, Front cover				ast, Front cover: Glass	ass						
Cable length 0.5 m, 2 m											
Weight	Weight Approx. 350 g						Approx. 400 g				
Accessories			Laser labels (1 each for	JIS/EN, 3 for FDA), fer	rite cores (2), insure loc	cks (2), instruction shee	t	Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2)			

<sup>\*1.</sup> Defined as  $1/e^2$  (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

<sup>\*2.</sup> This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

<sup>\*3.</sup> This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

<sup>\*4.</sup> This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

<sup>\*5.</sup> Protection structure of connector area is IP40.

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# Ratings and Specifications

### ZS-L-series Sensor Heads

Item	Model	ZS-LD50		ZS-LD50S		ZS-LD80		ZS-LD130		ZS-LD200		ZS-LD350S
Applicable Con	trollers					ZS-HLDC/L	DC Series					
Optical system		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection
Measuring cent	er distance	50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm
Measuring rang	je	±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm
Light source						Visible semicond	uctor laser (wavelen	gth: 650 nm, 1 mW	max., JIS Class 2)	•		
Beam shape		Line t	peam	Spot	beam	Line l	peam	Line I	peam	Line	beam	Spot beam
Beam diameter	*1	900 ×	60 μm	50 μr	n dia.	900 ×	60 μm	600 ×	70 μm	900 ×	100 μm	240 μm dia.
Linearity *2 ±0	.1% FS				±0.1% FS				±0.25% FS	±0.1% FS	±0.25% FS	±0.1% FS
Resolution *3		0.8	μm	0.8	μm	2μ	ım	3	ım	5 <u>j</u>	um	20 μm
Temperature ch	naracteristic *4	0.02%	FS/°C	0.02%	FS/°C	0.01%	FS/°C	0.02%	FS/°C	0.02%	FS/°C	0.04% FS/°C
Sampling cycle				110 μs	(High-speed Mode),	500 μs (Standard M	lode), 2.2 ms (High-	precision Mode), 4.4	4 ms (High-sensitivit	y Mode)		
	NEAR indicator			Lights ne	ar the measuring ce	nter distance, and c	loser than the meas	uring center distanc	e inside the measur	ing range.		
LED Indicators	NEAN IIIUICAIOI			Flashes wh	nen the measuremer	nt target is outside o	f the measuring rang	ge or when the rece	ived light amount is	insufficient.		
LED Indicators	FAR indicator			Lights ne	ar the measuring ce	nter distance, and fa	rther than the meas	uring center distanc	e inside the measur	ing range.		
	1 Al t indicator			Flashes wh	nen the measuremer	nt target is outside o	f the measuring ran	ge or when the rece	ived light amount is	insufficient.		
Operating ambi	ent illumination		Illumination on re	eceived light surface	: 3000 lx or less (inc	andescent light)		Illumination on red 2000 lx or less (in	eived light surface: candescent light)	Illumination on r	eceived light surface:	3000 lx or less (incandescent light)
Ambient tempe	rature				Operat	ing: 0 to 50°C, Stora	age: -15 to 60°C (wit	th no icing or conde	nsation)			
Ambient humid	ity					Operating and stora	age: 35% to 85% (wi	ith no condensation)	)			
Degree of prote	otection ∗5 Cable length 0.5 m: IP66, cable length 2 m: IP67											
Materials		Case: Aluminum die-cast, Front cover: Glass										
Cable length							0.5 m, 2 m					
Weight							Approx. 350g					
Accessories					Laser labels (1 e	ach for JIS/EN, 3 for	FDA), ferrite cores	(2), insure locks (2),	instruction sheet			

<sup>\*1.</sup> Defined as 1/e² (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

<sup>\*2.</sup> This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

<sup>\*3.</sup> This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

<sup>\*4.</sup> This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

<sup>\*5.</sup> Protection structure of connector area is IP40.

# Ratings and Specifications

### ZS-MDC□1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC I Sensor Controllers. The following points, however, are different.

- 1. Sensor Heads cannot be connected.
- Control Link Units are required to connect up to 9 Controllers.
   Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

# Controller Link Units Connection Using the ZS-XCN Controller Link Units Data Storage Unit Multi-Controller Sensor Controllers

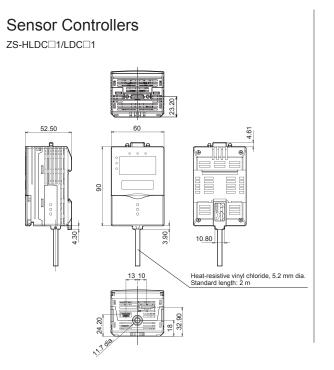
### ZS-DSU□1 Data Storage Unit

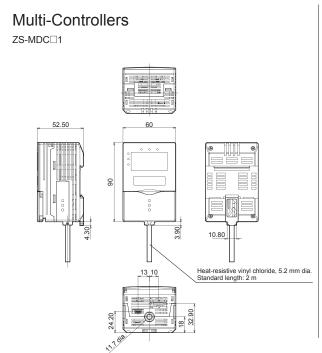
Item		Model	ZS-DSU11	ZS-DSU41			
Number of mounted	Sensor Heads		Cannot be	connected			
Number of connecta	mber of connectable Controllers 10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1						
Connectable Control	lers		ZS-HLDC□□, ZS-LI				
	Connection method		Serial I/O: connector, Other: pre-v	vired (standard cable length: 2 m)			
	Serial I/O	USB 2.0	1 port, Full Speed (12	2 Mbps max.), MINI-B			
External interface	Serial I/O	RS-232C	1 port, 115,2	00 bps max.			
	Output		3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.			
	Inputs		ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.)			
Data resolution			32	bits			
Functions	Logging trigger funct	ions	Start and stop triggers can be set separately; external	triggers, data triggers (self-triggers), and time triggers			
Functions	Other functions		External banks, alarm outputs, saved data format customization, and clock				
Status indicators			OUT (orange), PWR (green), ACCESS (orange), and ERR (red)				
Segment display			8-segment green LEDs, 6 digits				
LCD			16 digits x 2 rows, Color of characters: green, Resolution per character: 5 × 8 pixel matrix				
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
Setting inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supply voltage	e		21.6 V to 26.4 VDC (including ripple)				
Current consumption	1		0.5 A	max.			
Ambient temperature	)		Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Degree of protection			IP20 (IEC60529)				
Materials	Materials		Case: Polycarbonate (PC)				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessories			Ferrite core (1), instruction sheet for Data Storage Unit: CSV File	e Converter for Data Storage Unit/Smart Analyzer Macro Edition			

<sup>\*1.</sup> Control Link Units are required to connect Controllers.

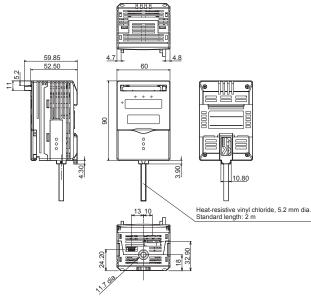
Advanced technology is carried

# **Dimensions**



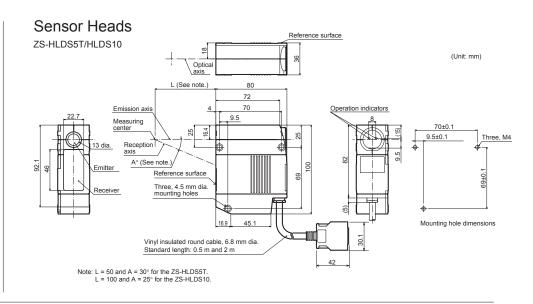


# Data Storage Units zs-DSU□1

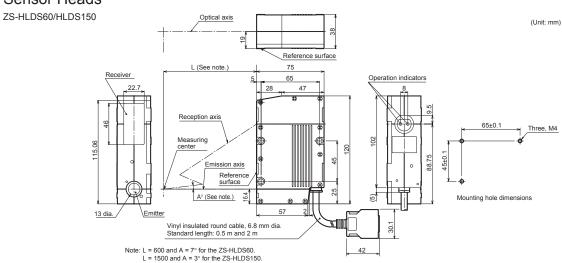


# **Dimensions**

# Sensor Heads ZS-HLDS2T (Unit: mm) Receiver Reference surface Two, 4.5 mm dia. mounting holes 26.4 Reception Operation indicators Measuring center Mounting hole dimensions Emission axis Reference surface Emitter Vinyl insulated round cable, 6.8 mm dia. Standard length: 0.5 m and 2 m



# Sensor Heads

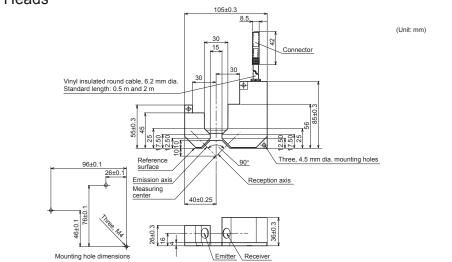


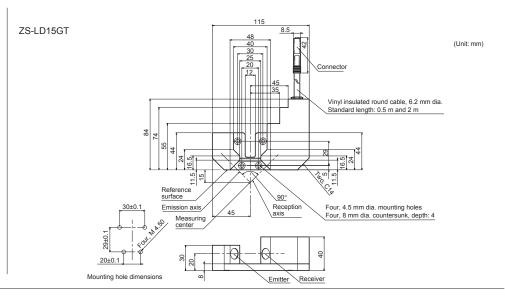
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# **Dimensions**

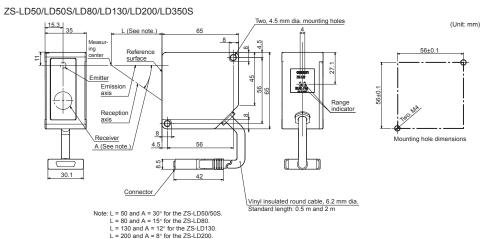
### Sensor Heads

ZS-LD10GT

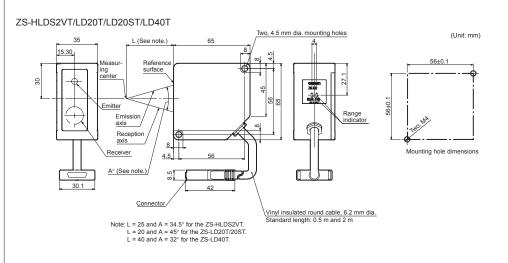




# Sensor Heads



L = 350 and A = 5° for the ZS-LD350S

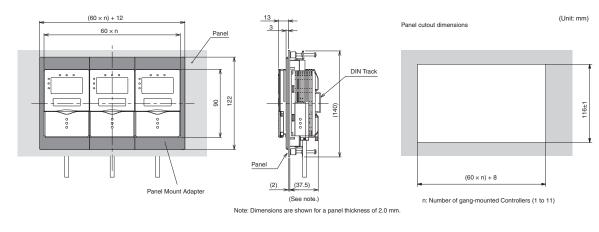


# **Dimensions**

# Realtime Parallel Output Unit ZG-RPD□1-N Wo, mounting holes (Unit: mm) 80 89 98 Vinyl-insulated round cable 3.8 dia, 10 cores (conductor cross-sectional area: 0.013 mm², insulator diameter: 0.38 mm), standard length: 150 mm

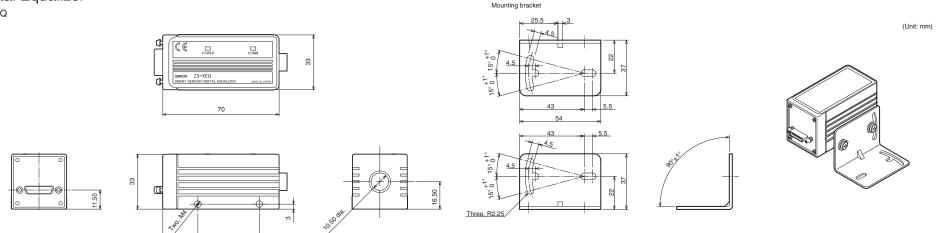
# Panel Mount Adapter

ZS-XPM1/XPM2 (Dimensions for Panel Mounting)



# Digital Equalizer

ZS-XEQ



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### Safety Precautions for Using Laser Equipment

### **⚠ WARNING**

Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface).

The laser radiation has a high power density and exposure may result in loss of sight.

### Laser Label Indications

Attach the following warning label to the side of the ZS series Sensor Head.





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